GAPS

A	B
.1524mm	.4064mm
.0762mm	.2032mm
.0254mm	.0508mm

MANDREL (psi) PUMP	PLATEN (psi) PUMP	COIL (Mpa)
500	750	10
700	1000	14
1000	1520	20
1500	2280	30
2000	3000	40

MAXIMUM PLATEN PRESSURE = 3000 PUMP PSI

AS PER RODGER BOSSERT, A NEW PATTERN WAS PLANNED AND THIS WHAT WE USED.

10/6/11
S. GOULD