MBH Ø3 INNER COIL
CURING

PRE HEATING GAP MEASUREMENTS

MANDREL
500 psi
A SIDE GAP: .2794mm

PLATEN
750psi
B SIDE GAP: .5588

MANDREL
700 psi
A SIDE GAP: .1016mm

PLATEN
1000 psi
B SIDE GAP: .254 mm

MANDREL
1000 psi
A SIDE GAP: .05 mm

PLATEN
1520 psi
B SIDE .05 mm

START TIME 2:24pm

Time			
3:27pm	100°C	A SIDE GAP: .05mm	B SIDE GAP: .05 mm
4:46pm	150°C	A SIDE GAP: .05mm	B SIDE GAP: .05 mm
		AFTER 1:45 LATER	
6:30pm	179°C	A SIDE GAP: .05 mm	B SIDE GAP: .05 mm

S. Gould
L. Ruiz
11/14/11