MBH 03 & 2 CURING CYCLE

MANDREL 500 psi

PLATEN 1000 psi

STARTED HEAT @ 1:58 pm

A GAP = .038mm B GAP = .051 mm

---

100 ° C

MANDREL 500

PLATEN 1000

A GAP = Ø B GAP = Ø

TIME: 2:57pm

150° C

MANDREL ~~50~~ 500

PLATEN 1000

A GAP = Ø B GAP = Ø

TIME: 4:15 pm

1:45 min CURE

TIME: 6:00pm

TEMP: 188 °C

A GAP = Ø B GAP = Ø

12/6/11

S. Gould

L. Ruiz