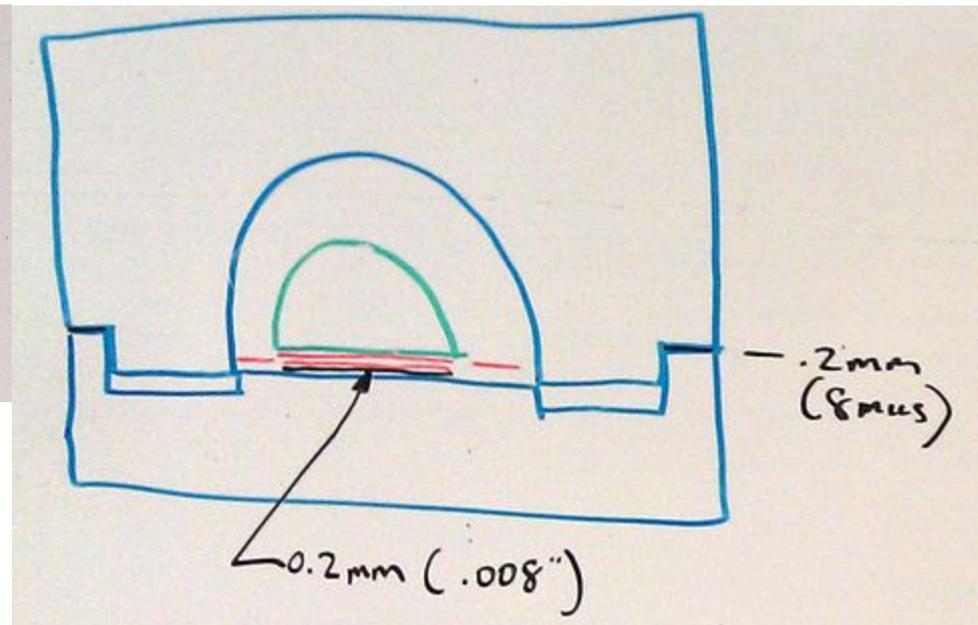
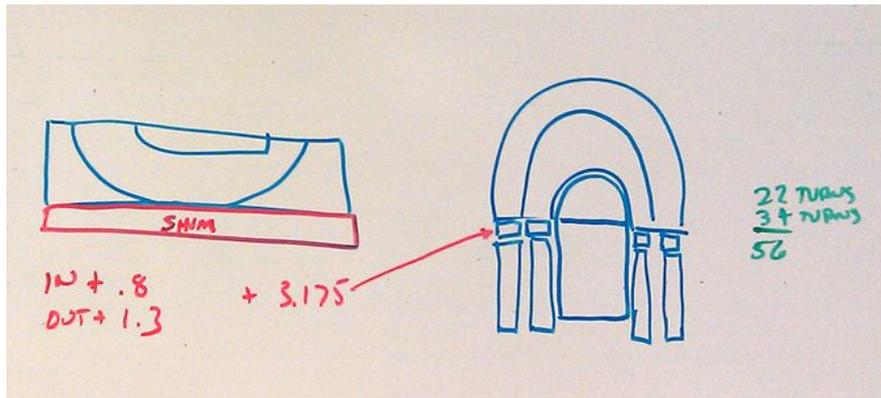
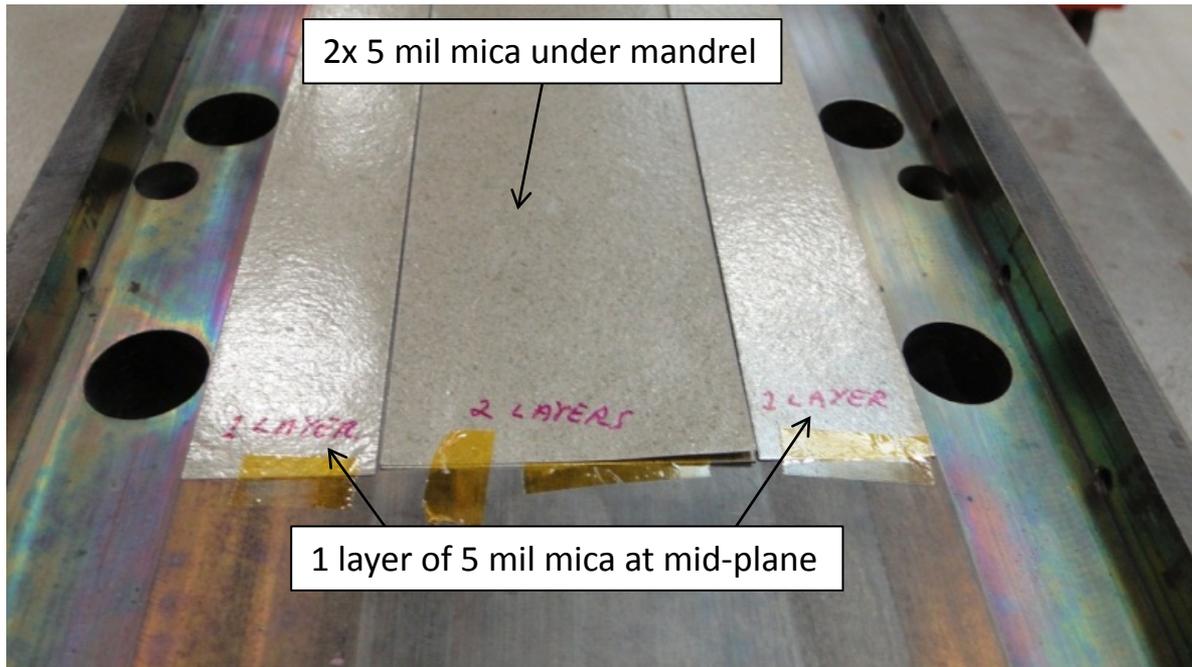


Basis for Reaction-Impregnation Shim Plan, MBH08/09

Reduce curing shim by 0.2 mm (8 mils). Inner curing shim was +1 mm, Outer was +1.5 mm.
Increase reaction/impregnation cavity by 0.2 mm (8 mils)
→ Larger azimuthal coil by 0.2 mm?

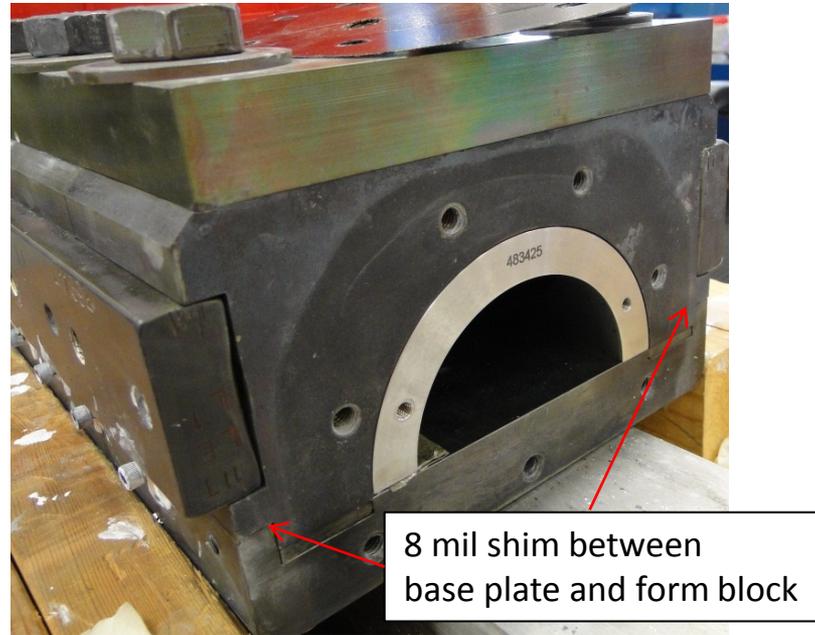
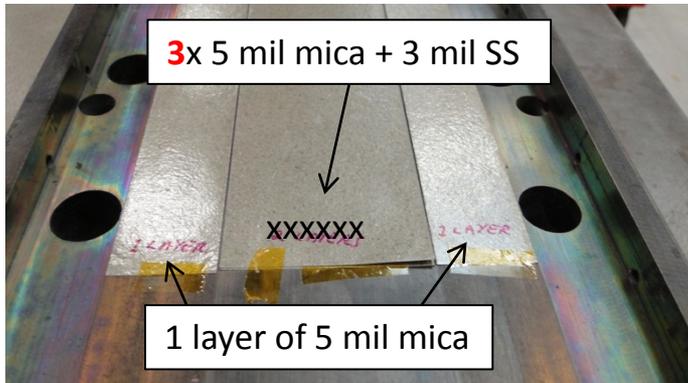


Reaction Nominal Configuration



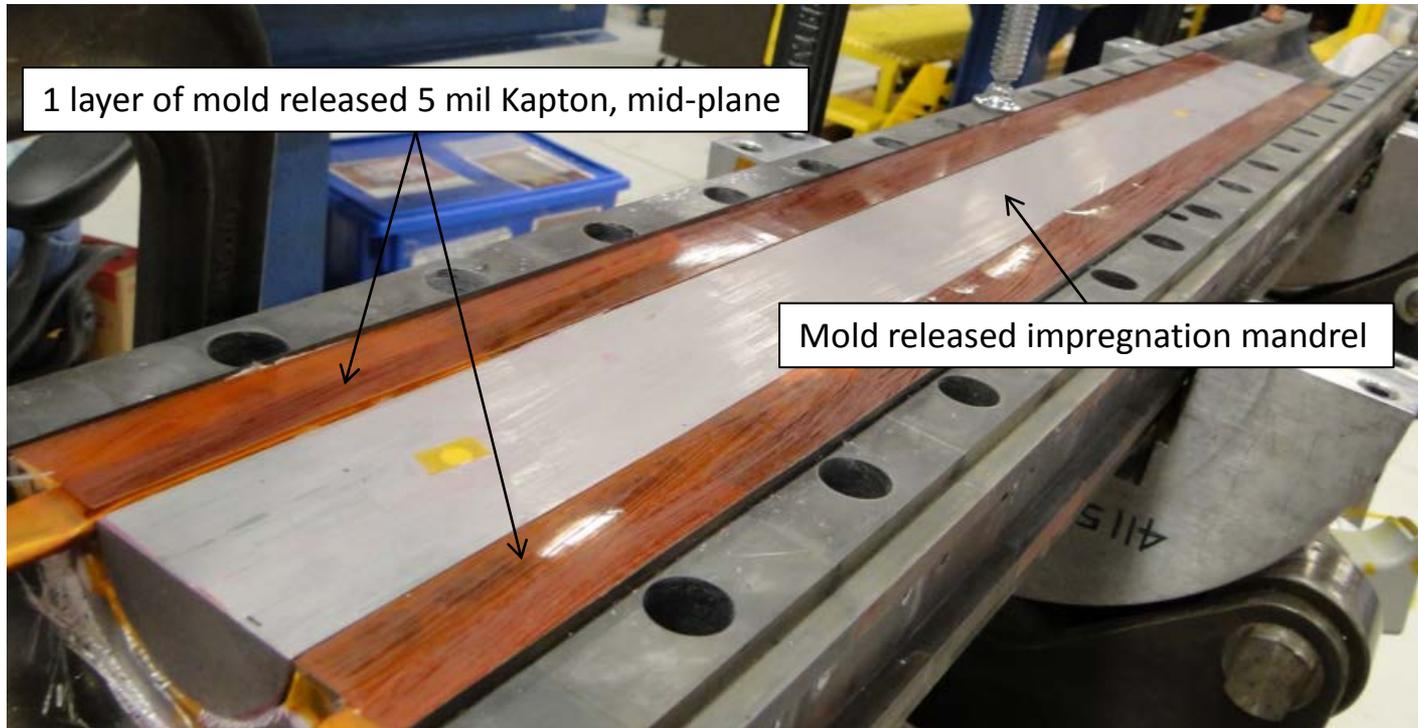
Nominal reaction assy, MBH02-07

Reaction Shim Plan for MBH08/09



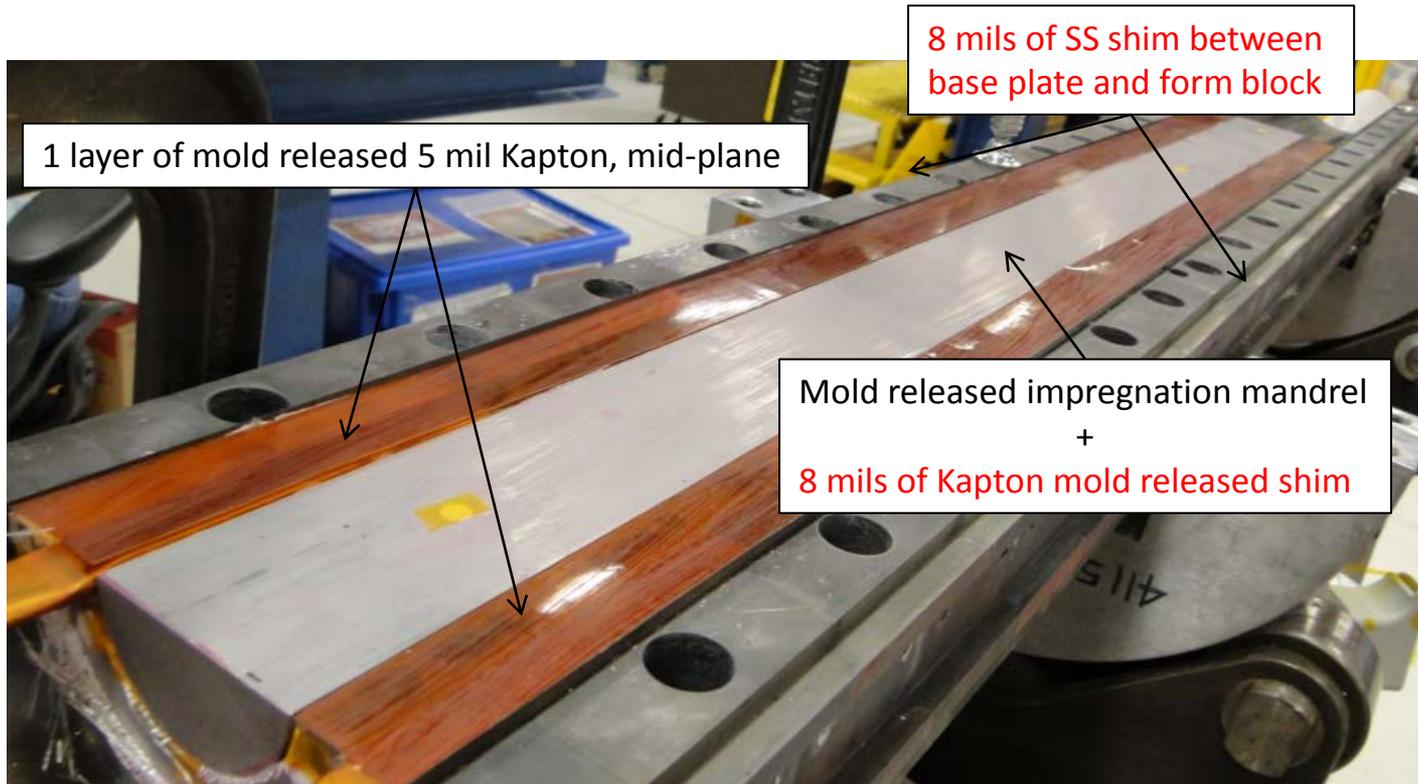
Revised reaction assy, MBH08/09

Nominal Impregnation Configuration



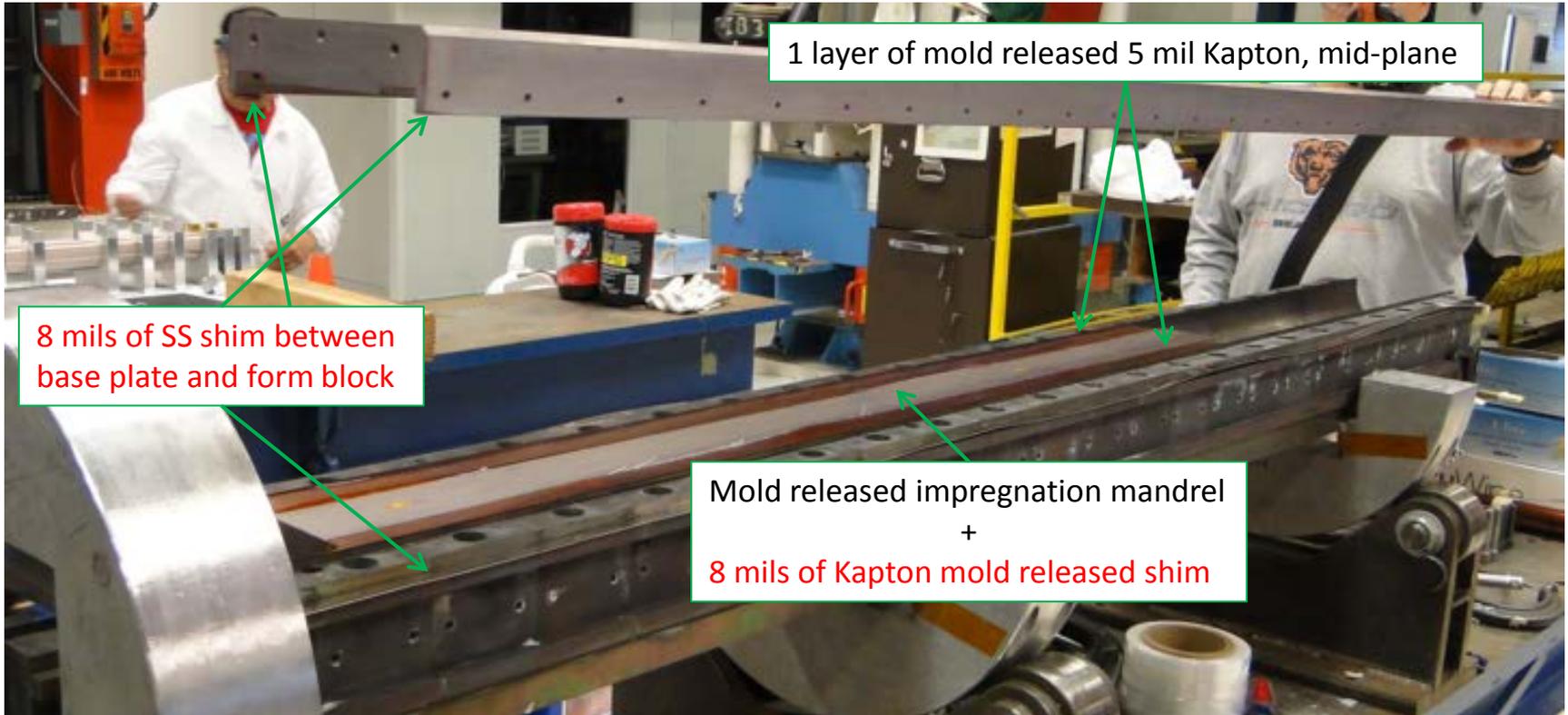
Nominal impregnation assy, MBH02-07

Impregnation Shim Plan for MBH08/09



Revised impregnation plan, MBH08/09

Impregnation Shim Plan



Revised impregnation plan, MBH08/09

Reminder to flip VT 180°

