TD - Engineering Fabrica on Component Kit List

INV POSTED

Process Engineering

Component Serial No.	ADCW005
Kit submitted by:	Sherry Baketz
Fermi ID No.	15714
Date submitted:	25-Mar-14
Need date:	15-May-14
Deliver to:	IB#2
Use with Traveler No.	333949
Job No.	556
M&S task number:	A1303 A1303.03.01.01
Drawing Title:	ADCW Dipole Magnet Final Assy
Drawing No.	459744

Material Control

Parts available

Verified by:	Marsha Schmidt
Fermi ID No.	4223
Date submitted to stockroom:	5/12/2014

Parts issued

Issued by:	AS
Fermi ID No.	14888
Date issued:	5/22
Parts received by E&F:	15714
Fermi ID No.	Marsha Schmidt
Date received by E&F:	5/22/14

	Description	Dwg Size	Number	Rev	Unit	Quantity Required	Location	Quantity Issued	E&F Verified	Routing Form Number	Spares Number / Comment
1	Bending Magnet - 8 GeV Transfer	ME	23829		ea	1	Do not Issue	Do not issue		—	
2	Lamination Assembly	MD	459672		ea	2		—		—	If not assembly, issue items #3, #4, & #5
3	Spacer Lamination - Left	MD	459671	A	ea	954	R10,1,1	1000	✓	90282	8365 ?
4	Spacer Lamination - Right	MD	459671	A	ea	954	R10,1,1	1000	✓	90282	8365 ?
5	End Plate	MB	459696		ea	4	? R2,2,2				12
6	Drill Rod	MB	459700		ea	4	~~3~~ R16,1	4	✓	N/A	8
7	Spacer Block	MB	459706		ea	10	11B8 ~~R1,2,4~~	10	✓	96828	Accepted
8	Henkel Sicomet #77	MA	274442		ea	1	IB4 Freez	1	✓	94415	1
9	Tie Bar	MC	220017		ea	4	R1,3,4	4	✓	96830	Accepted
10	Tubing Sleeve 1.75 lg	MB	460066		ea	6	11C8 ✓	6	✓	4 - 96815 2 - 94766	2 pcs stock/4 pcs Accepted

TD - Engineering Fabrication Component Kit List

	Description	Dwg Size	Number	Rev	Unit	Quantity Required	Location	Quantity Issued	E&F Verified	Routing Form Number	Spares Number / Comment
11	Insulation - Narrow	MB	459962		ea	4	R7,1,3	4	✓	90305	4
12	Insulation - Wide	MB	459961		ea	8	R1, 1, 4 ~~R7,1,3~~	8	✓	96814	8 pcs. Accepted
13	Socket Weld connector	MA	388306		ea	6	12D3 ✓	6	✓	4- 96798 2- 90369	2 pcs stock/4 pcs Accepted
14	Peek Tube	MB	460083		ea	3	R2,2,4 LB6 ✓	3	✓	96829	Accepted
15	Tubing Sleeve 1.25 lg	MB	460067		ea	2	11C8 ✓	2	✓	1- 96816 1- 90307	1 pc stock/1 pc Accepted
16	Tubing 7.50	MB	460098		ea	1	11C8 ✓	1	✓	96818	1 pc Accepted
17	Tubing 2.5 lg	MB	460090		ea	1	11C8 ✓	1	✓	96817	1 pc Accepted
18	SHCS 1/2-13 x 7.5" lg		n/a			20	QC shelf	20	✓	96799	Accepted
19	1/2" Flat Washer		n/a			40	QC shelf	50	✓	96800	Accepted
20	1/2-13 Hex Nut		n/a			20	QC shelf	25	✓	96801	Accepted
21	1/2" Lock Washer		n/a			20	QC shelf	100	✓	96802	Accepted