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RADIOGRAPHIC INSPECTION REPORT

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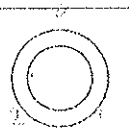
Client Incodema	Date Radiographed 5/8/15
	Customer Job No.
	QISI Work Order No. 07 007782/006
Line #	Customer P.O. No. 66592-0200
Applicable Code / Acceptance Standard	ASME Sec. VIII
Radiographic Procedure	NDE RT 01 Rev 19

Type of Material	SS
Mat'l/Weld Tk	.177-.252
Penetrameter	ASTM A
Sensitivity	4-2T
Reinf/Shim Tk	.063
Source or Kv	Ir 192
Curies or Ma	86.7
Focal Spot Size	0.163
Exposure Time	16 min
Screens	Pb .010 F/B
Film Type	AGFA D4
Max. Distance from Source side of object to film	.187
Minimum source-to-object distance	Curved
Source to Film Distance	9.5"
Film Load	X Single / Double
Technique	
	DWE - DWV / SWE - SWV
X	DWE - SWV
Marker Placement	



X = Accept — WELD INTERPRETATION — √ = Reject

Part Description	I.D. Number	Film View	Accept	Reject	Porosity	Slag Inclusion	Elongated Inclusion	Crack	Incomplete Fusion	Incomplete Penetration	Tungsten Inclusion	Undercut	Burn Through	Concavity (Suck-Back)	Hollow Bead	High-Low	Start/Stop	Film Artifact	Surface Indication	Drop-Thru	REMARKS/COMMENTS
001	W1	1-2	X		X																
		2-3	X		X																
		3-1	X		X																
001	W2	1-2	X		X																
		2-3	X		X																
		3-1	X		X																
002	W1	1-2	X		X																
		2-3	X		X																
		3-1	X		X																
002	W2	1-2	X		X																
		2-3	X		X																
		3-1	X		X																
003	W1	1-2		X	X																
		2-3	X		X																
		3-1	X		X																
003	W2	1-2	X		X																
		2-3	X		X																
		3-1	X		X																

Radiographer: [illegible]
Interpreter: [illegible]
Reviewed By:

Level:
Level:
Date:

Density
Penetrameter (IQI)
Weld: 2.0-3.0